

BEST PRACTICES



Drying

We recommend a 10-14 day dry → 10 days for looser buds and 14 for larger/dense buds.

The dry room should be 60°F and 60% RH. There should be an even air circulation without having direct air flow on drying buds or towards a wall.

After the initial hang, buck the buds and place them into paper bags in order to sweat out all of the inner moisture to the surface. Once you complete the sweating process, you can begin to cure.

We understand there are many different climates, and that cultivators have developed their own proprietary drying techniques. For Grove Bags to work, the cannabis should be dried to at least a .45w water activity level or below to be confident that there should be no worry of microbial growth.



Curing

Now that your cannabis is properly dry, you can place it in a Grove Bag. The packaging will work to create the perfect microclimate to cure your cannabis in. Do not overfill the bags or pouches.

The package will bring the internal environment into the 58-62% RH range and also outgas all excess oxygen to reduce oxidation while curing.



Sealing

All Grove Bags films have a sealing temp between 230*F and 285*F, and can be sealed with an **impulse** sealer, hair straightener, or household iron.

*For downgauged products (Wickets and Liners) please put sealer to lowest temperature, they should only need a 3 second dwell to seal properly.



- 1. Confirm the tabletop press is properly heated.
- 2. Pull your Grove Bag taut to prevent any wrinkles from forming in the seal.
- 3. Place the outermost seal line of your pouch between the press seal bars.
- 4. Press down gently for approximately 2-3 seconds and release.



- 1. Confirm the hair straightener is properly heated.
- Clamp the straightener to the top corner of your Grove Bag by the outermost seal lines.
- Hold pouch taut. With one quick and even motion slide the straightener across the entire length of the Grove Bag.
- 4. Release and repeat if necessary.



- 1. Confirm the iron is properly heated.
- 2. Fold baking paper or aluminum foil over the outermost Grove Bag seal line.
- Gently apply iron to covered seal for approximately 4-5 seconds.
- 4. Release and repeat if necessary.



Storing

Store your Grove Bags in a cool, dark room, preferably around 60°F. Cannabis respiration doubles with every 17°F higher that it is stored in which increases the risk of moisture-related weight loss.